

"Shift on the fly" switch bracket installation instructions for  
**Ford Power Stroke 1999-2016**

**Putting the Switch on the Bracket**

Remove the nut from the switch and leave the washers behind. Hold the bracket aligned as shown in the picture to the right, mounting tabs up and keyhole to the left. Place the switch in from the rear and turn until the alignment pin on the switch drops into the slot. Remove the protective paper from the 1-5 sticker and then place it over the switch shaft with the 3 at the top and the numbers 1 and 5 at the same height. Replace and secure the nut snugly. Rotate the switch fully counterclockwise, or towards the number 1. Make sure the set screw in the knob is loose enough so the knob slides onto the shaft. Place the knob on the shaft, point the indicator mark at the number one, and tighten the set screw. Install the knob so it almost touches the 1-5 sticker.



**Attaching the Bracket to the Car**

Below the steering wheel is the OBDII connector and on each side is a hex head bolt (red arrows in the photo). Carefully remove both of these bolts. Then place the bracket so the mounting holes in the bracket line up with the now empty threaded holes. Replace the bolts so they hold both the new bracket and the OBDII connector and tighten securely.

