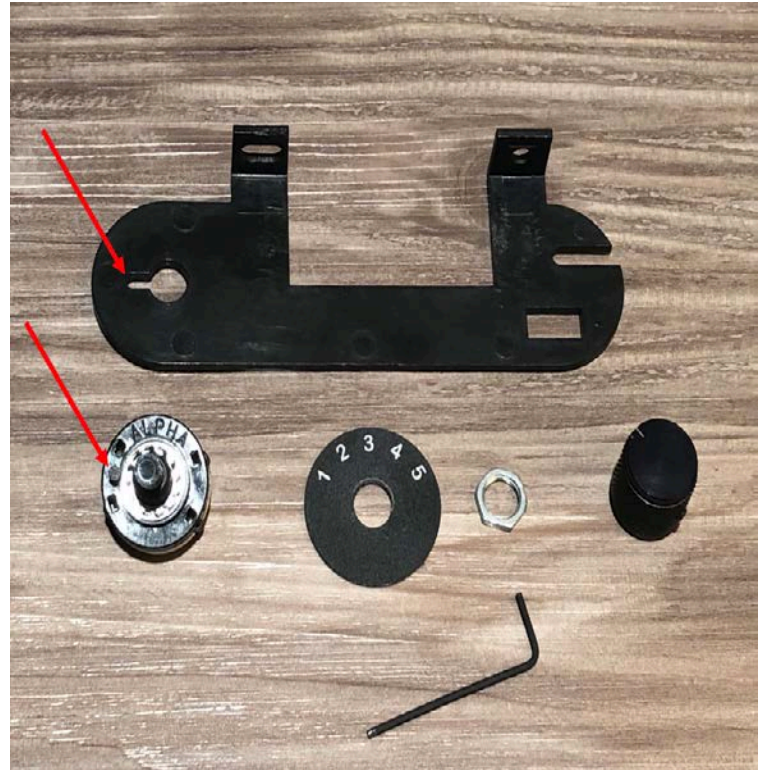


“Shift on the fly” switch bracket installation instructions for

Ford Power Stroke 2017-2021

Putting the Switch on the Bracket

Align the bracket consistent with the picture to the right where the mounting prongs are on top and facing toward you. Place the left side of the bracket on the switch making sure the anti-rotation pin is aligned with the cut-out in the bracket (indicated using red arrows in the photo to the right). The switch and the prongs should be facing the same direction. Remove the adhesive protective back of the numbered wheel and strategically place around the switch. Then place the small nut over top of the switch dial and twist until it tightly secures the switch to the bracket. Place the dial cover over the dial and secure by using the provided allen wrench. If the notch on the dial cover does not match up with your numbers, turn the dial all the way to the left, loosen the dial cover, then tighten the dial cover when the notch is on number 1.



Attaching the Bracket to the Car

Below the steering wheel is a pin connector and on each side is a screw (indicated in the photo to the left). Carefully remove both of these screws until the screws are completely off. Then place the bracket so the bracket mounting prongs are in between the dash and the pin mount you just unsecured. Thread the screw back through the pin mount and the bracket mount, connecting it to where it was previously connected before.

