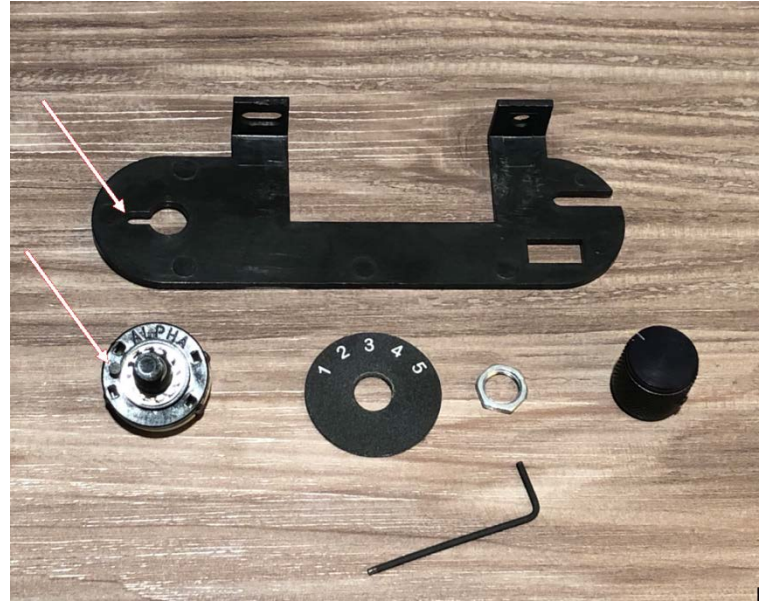


“Shift on the fly” switch bracket installation instructions for

Ford Power Stroke 2017-2021

Putting the Switch on the Bracket

Remove the nut from the switch and leave the washers in place. Hold the bracket aligned as shown in the picture to the right, mounting tabs up and keyhole to the left. Place the switch in from the rear and turn until the alignment pin on the switch drops into the slot. Remove the protective paper from the round 1-5 sticker and then place it over the switch shaft with the #3 at the top and with the numbers 1 and 5 at the same height. Replace and secure the nut snugly. Rotate the switch fully counterclockwise, or towards the number 1. Make sure the set screw in the knob is loose enough so the knob slides easily onto the shaft. Place the knob on the shaft, point the indicator mark at the number one, and tighten the set screw. We recommend placing the knob so it almost touches the 1-5 sticker.



Attaching the Bracket to the Car

Below the steering wheel is the OBDII connector. Carefully remove both of the fasteners holding the OBDII connector. Then, place the bracket underneath the OBDII connector from the rear so that the mounting holes line up, and then replace the fasteners.

