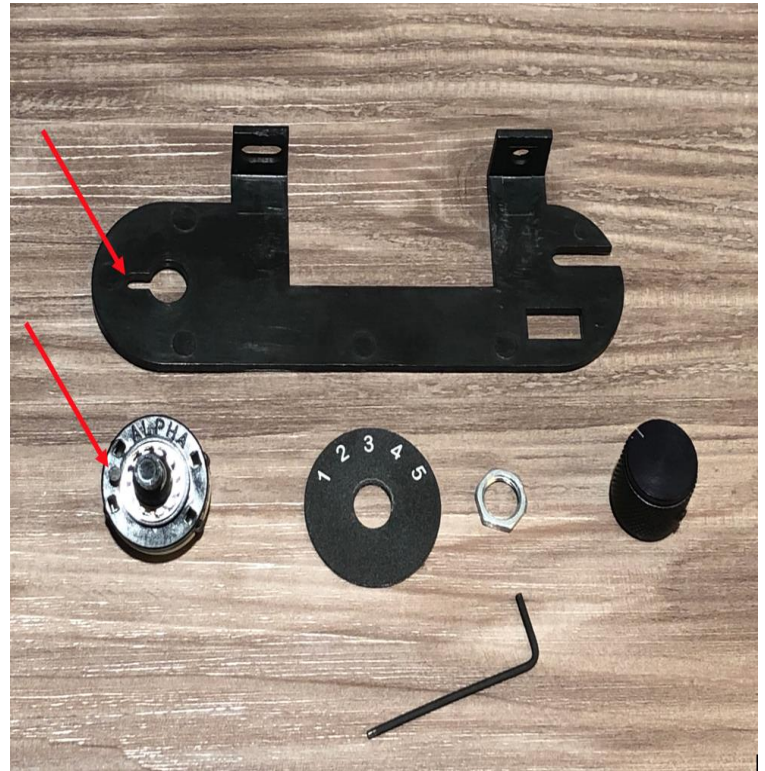


“Shift on the fly” switch bracket installation instructions for
Ford Power Stroke 2017-2019

Putting the Switch on the Bracket

Align the bracket as shown in the picture to the right. Insert the switch from the rear, making sure the anti-rotation pin is placed in the slot (indicated using red arrows). Remove the protective tape from the back of the numbered sticker and carefully place around the switch. Placing the number 3 nearest the top of the will insure the numbers are balanced after installation. Then place the small nut over top of the switch dial and tighten gently. Make sure the switch is turned all the way counterclockwise. Loosen the setscrew in the knob, place the knob on the shaft, align the pointer (slot) on the knob with the number one and tighten the set screw.



Attaching the Bracket to the Car

Below the steering wheel is the OBDII connector and on each side is a hex nut (red arrows in the photo). Carefully remove both of these nuts. Then place the bracket so the mounting holes in slide over the two studs. Replace the nuts so they hold both the new bracket and the OBDII connector and tighten securely.

