

“shift on the fly” switch bracket installation instructions for

Cummins

Putting the Switch on the Bracket

Remove the nut from the switch and leave the washers behind. Hold the bracket aligned as shown in the picture to the right, mounting tabs down and keyhole to the left. Place the switch in from the rear and turn until the alignment pin on the switch drops into the slot. Remove the protective paper from the 1-5 sticker and then place it over the switch shaft with the 3 at the top and the numbers 1 and 5 at the same height. Replace and secure the nut snugly. Rotate the switch fully counterclockwise, or towards the number 1. Make sure the set screw in the knob is loose enough so the knob slides onto the shaft. Place the knob on the shaft, point the indicator mark at the number one, and tighten the set screw. Install the knob so it almost touches the 1-5 sticker.



Attaching the Bracket to the Car

Below the steering wheel on the bottom of the dash there is a small section with a screw (indicated in the photo to the left). Carefully remove the screw until it is completely off. Then, carefully pull the small section of the dash toward you while sliding the bracket behind the section using the same alignment as the photo above. Make sure that the bracket prongs are high enough or the bracket will not be able to slide over. Once the screw hole in the bracket is aligned with the screw hole in the dash, reconnect the screw.

